

# PROTECTIVE FILM - HAI6618

<b>Article number</b>	PVC film, HAI-6618	
<b>Yarn</b>	Warp	Polyester 550Dtex
	Weft	Polyester 550Dtex
<b>Lamination</b>	Calendered PVC	
<b>Structure</b>	Warp	4 threads / cm
	Weft	4 threads / cm
<b>Weight</b>	Approx. 580 g/m <sup>2</sup>	
<b>Special properties</b>	High-frequency and hot-air welding	
<b>Tearing force (ASTM D-882)</b>	Warp	approx. 90 DaN / 5 cm
	Weft	approx. 90 DaN / 5 cm
<b>Weiterreißkraft (ASTM D-1004)</b>	Kette	ca. 20 DaN / 5 cm
	Schuss	ca. 17 DaN / 5 cm
<b>Burning behaviour</b>	Flammability class B1 as per DIN 4102 Part 1 and flame-resistant as per CS/JAR/FAR 25.852 12 sec. Ignition Vertical Burn Test	
<b>Heat resistance</b>	+ 60°C	
<b>Cold resistance</b>	-30°C, conditionally	
<b>Adhesion (IVK/PKT14)</b>	approx. 4 DaN / 5 cm	
<b>Roll width</b>	250 cm	
<b>Roll length</b>	on request	